

适用注塑机吨位：350~650ton
Injection Press Range : 350~650ton

EG-1200sII

EG-1200II



STEC-NC3a

升级多功能操作盒

Newly upgraded pendant with multi-function

功能更多样、操作更简单便捷
Variety function, more convenient and simpler operation

综合参数 | GENERAL SPECIFICATIONS

| 电源 Power Source | 常用气压 Air Pressure | 驱动方式 Drive System | 姿势(气缸) Posture (Air Cylinder) | 气动姿势部推力 (气压:0.5Mpa时) Air Cylinder Driving Force (Air Pressure at 0.5Mpa) | | 控制箱 Control Box |
|---------------------------------------|----------------------|--------------------------|----------------------------------|---|---------------------|--------------------|
| | | | | 最大可搬重量 Max. Load | 姿势力矩 Posture Torque | |
| AC200V ±10% 50/60Hz(三相) 3 Phase | 0.5Mpa | AC伺服马达 AC Servo Motor | 90°固定 90°Fixed | 标准姿势部 :13kg (含夹具重量) Incl Chuck Weight | 63.0N·m | STEC-NC3a |

| 机种 Model | 行程(移动量)(mm) Stroke | | | | 电源设备容量 (KVA) Electric Consumpton | 最大消费电力 (KW) Max Power Consumpton | 机器重量(kg) Net Weight | | 空气消耗量 (Nℓ/周期) Air Consumption (Nℓ/Cycle) |
|-------------|--------------------|-------------------|-------------------------|------------------------------------|--|--|---------------------|----------------|--|
| | 制品上下 ⓅVertical | 水口上下 ⓇVertical | 前后 Crosswise | 走行 Traverse | | | 本体 Main Body | 操作盒 Pendant | |
| EG-1200II | 1200 [1400] | — | 140~1240 | 1800 [1600] [2000] [2200] | 3.5 | 2.1 | 435 | 2.0 | 5.01 |
| EG-1200sII | | 1250 [1450] | Ⓟ 270~1240 Ⓡ 82~1052 | | 4.7 | 2.8 | 470 | | |

Ⓟ []尺寸表示选项行程。

Ⓡ 本体重量包括控制箱及电缆线的重量。

Ⓟ Ⓡ 表示制品侧手臂, Ⓡ 表示水口侧手臂。

Ⓟ Figure in [] shows option stroke.

Ⓡ Net weight includes the weight of interlock box and driver box.

Ⓟ In the column of stroke, Ⓟ stands for product side arm and Ⓡ stands for runner side arm.

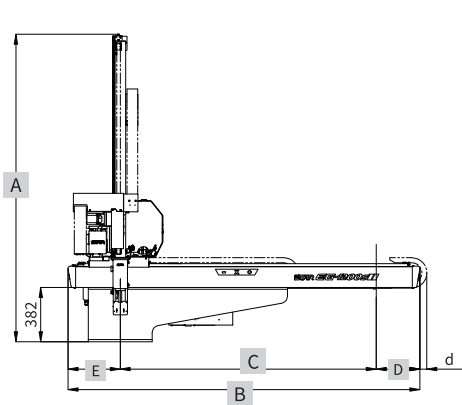
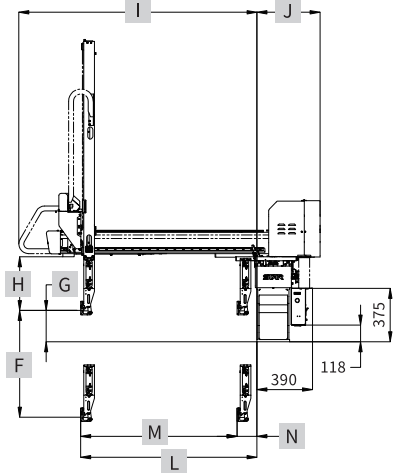
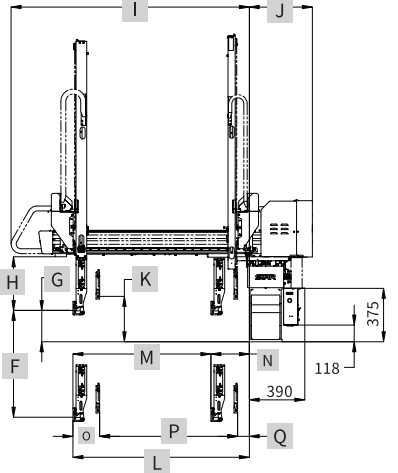
标准功能 | STANDARD FUNCTIONS

| | | | | | |
|------------------------------------|--|--|---|---|---|
| 取出侧 Product Extract Side | 取出下降待机 Extractor descent stand-by 顶针联动 Ejector link | 前进取出侧姿势控制 Crosswise product extract side posture control 顶针后退联动 Ejector return link | 吸着确认单元 (1回路) Vacuum confirmation unit (1circuit) | 自由滑移取出 Free extract for under-cut mold | |
| 走行 Traverse | 走行途中姿势 Posture control during traverse | 浇口途中开放 (走行/复归) Midway runner release (Move·Revert) | 不良品排出 Defective product reject | 初期不良品排出 Initial defective product reject | 横走行待机 Delayed traverse |
| 落下侧 Product Release Side | 落下侧下降途中姿势 Posture midway descent at release side | 装箱点 Point packaging | 自由装箱点 (8级, 共1024点) Point free packaging (8 stage, 1024 points) | 输送带启动信号 Start signal of conveyor | |
| 其它 Other | 3国语言切换 (简体中文、日文、英文) Three language exchange (Simplified chinese, Japanese, English) | 插入式用户编程 Easy NC steps (User program editing) | 操作盒内置存储记忆 Internal storage memory | 伺服休眠 Servo sleep feature | |
| | 设定值隐藏功能 Default blind feature | 背景灯自动OFF Backlight Auto OFF | 伺服监视 (波形监视) Servo monitor (Wave shape monitor) | PASS动作后的直线距离显示功能 Direct distance display function after pass operation | 记录器 Recorder |
| | 标准搭载成型机自动监视模式 Carrying with auto monitor mode | 动力电源与控制电源分离 Separation of control and power supply | 制振控制功能 Vibration control function | 搭载高性能CPU,反应灵敏 Improvement in operation response with high-speed CPU | |
| | 标配绝对编码器 Standard use of absolute encoder | 保持菜单栏显示 Keep menu display | 调整取出周期 EXTRACT CYCLE ADJUSTMENT | 自动调整顶针开始定时器 EJECTOR TIMER AUTO ADJUSTMENT | 段取换数据图片化显示 The data of step change display |
| | 加减速自动调整功能 Acceleration and deceleration auto adjustment function | 冲突检知功能 Collision detect function | 保养功能 Maintenance feature | 周期确认运转 One cycle check operation | 生产支援功能 Production control feature |
| 成型周期自动联动 Mold cycle auto link | 节能监测功能 Energy-saving monitor | 平滑移动 Smooth movement | 速度切换 Speed switching | 段取换(读取/写入)密码分离 Password separation | 自由装箱阶段复制 Replication of free packing |
| 进入禁止区域 Prohibited area | 重量设定快捷显示 Quick display of weight setting | 最适加减速 Most suitable speed | 客户程序优化 Customer program optimization | 连续补间(仅CNC) Continuous interpolation | |

选项功能 | OPTION FUNCTIONS

| | | | | | |
|------------------------------------|---|---|--|--|--|
| 取出侧 Product Extract Side | <input type="checkbox"/> 制品确认 (2回路/4回路) Product confirmation | <input type="checkbox"/> 夹具内剪刀回路 Air nipper in chuck | <input type="checkbox"/> 夹具内剪刀(带引拔) Air nipper in chuck(W/Pull) | | |
| | <input type="checkbox"/> 回转机构 (I,II,III,IV) Product rotation unit(I,II,III,IV) | <input type="checkbox"/> 吹气回路(模具) Air blow circuit(mold) | | | |
| 落下侧 Product Release Side | <input type="checkbox"/> 制品2点开放(4点/8点) Release products at two different points (four points/eight points) | <input type="checkbox"/> 吸着2点开放(4点/8点) Release products at two different points W/Vacuum(four points/eight points) | | | |
| | <input type="checkbox"/> NT剪切·可动侧(无单元,带电磁阀) NT gate cut on crossmember of moving side(W/O Unit,W/Valve) | <input type="checkbox"/> NT剪切·可动侧(有单元,带电磁阀) NT gate cut on crossmember of moving side (W/Unit,W/Valve) | | | |
| 其它 Other | <input type="checkbox"/> 警报灯 (红色·无蜂鸣器) Alarm Lamp (Red color,w/o buzzer) | <input type="checkbox"/> 自动快速交换用夹具 (气压式) Quick chuck change automatic (air sw) | <input type="checkbox"/> 操作盒支架 Pendant stand | <input type="checkbox"/> 欧规 12 (SPI) EUROMAP 12 (SPI) | <input type="checkbox"/> 欧规 67 EUROMAP 67 |
| | <input type="checkbox"/> IOT机能 IOT functional | | | | |

外观尺寸 | OUTER DIMENSIONS

◎[]内的尺寸表示选项行程。/ Figure in [] shows option stroke.
 ◎水口夹的厚度为25mm。/ Thickness of runner chuck is basically about 25 mm.
 ◎姿势部厚度为98mm,但根据配管方式不同,此尺寸多少会有些不同。/ Thickness of posture area is basically about 98 mm (depends on tubing)
 ◎水口侧上下行程比制品侧上下行程长50mm。/ Runner side vertical stroke is 50 mm longer than that of product side.

◎*1表示F尺寸为1400mm。/ *1 When dimension F is 1400 mm.
 ◎*2表示C尺寸为1600mm。/ *2 When dimension C is 1600 mm.
 ◎*3表示C尺寸为2000mm。/ *3 When dimension C is 2000 mm.
 ◎*4表示C尺寸为2200mm。/ *4 When dimension C is 2200 mm.

| 机种 Model | A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q |
|-------------|------------------------------|--|--|-----|--|------------------------------|----------|-----|------|-----|-----|------|------|-----|-----|-----|----|
| EG-1200II | 2125 [2365] ^{*1} | 2474 [2474] ^{*2} [2874] ^{*3} [2874] ^{*4} | 1800 [1600] ^{*2} [2000] ^{*3} [2200] ^{*4} | 307 | 367 [567] ^{*2} [567] ^{*3} [367] ^{*4} | 1200 [1400] ^{*1} | 220 * | 378 | 1675 | 443 | - | 1240 | 1100 | 140 | - | - | - |
| EG-1200sII | 2162 [2392] ^{*1} | | | | | | | | | | 270 | | 970 | 270 | 188 | 970 | 82 |

(mm) ※反操作时D值为322、[522]^{*2}、[522]^{*3}、[322]^{*4}
 E值为352、[352]^{*2}、[352]^{*3}、[352]^{*4}
 As anti-operator side D is 322、[522]^{*2}、[522]^{*3}、[322]^{*4}
 E is 352、[352]^{*2}、[352]^{*3}、[352]^{*4}

*EG-1200(s)G尺寸为205mm.

※d值正操作时为65、[65]^{*2}、[65]^{*3}、[65]^{*4}
 反操作时为0、[0]^{*2}、[0]^{*3}、[0]^{*4}
 As operator side d is 65、[65]^{*2}、[65]^{*3}、[65]^{*4}
 anti-operator side d is 0、[0]^{*2}、[0]^{*3}、[0]^{*4}

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